

Small size sewage treatmentsystem with microfiltration

BUSSEMF

water of the next generation



Turns domestic waste water into *service water*

Water is one of the most valuable resources on earth. A resource that is not available in unlimited abundance but requires correct treatment to ensure that it can also be used by coming generations. In addition to a responsible approach to the use of the resource, only high-class waste water treatment is likely to sustain our quality of life. Facing this exciting challenge, we have

Plant type MF-HKA4, installed in a cellar



developed waste water treatment technology of the next generation.

The **BUSSEMF** Domestic Sewage Treatment System uses microfiltration, currently the most advanced method of local waste water treatment. Microfiltration eliminates even bacteria and germs. This restores waste water to hygienic condition fit for use as service water, for example, to water the garden or flushing the WC. In this way the consumption of drinking water in a household can be reduced by about one third.

The constantly high level of water treatment in the **BUSSEMF** system ensures that the discharged water is considerably cleaner than the law requires, it is even better than the limits for bathing water prescribed by EC legislation. Thus, water treated by microfiltration can be discharged in sensitive areas and water protection zones. Even if still stricter legislation should be enacted and more stringent treatment values prescribed, the **BUSSEMF** system remains a product with a future.

Other advantages of this new compact technology are the small footprint and the fact that it can be installed without expensive earth-moving work. The system, which consists of a double-wall safety tank, is installed in a few hours and is immediately ready for operation. It requires little maintenance because the necessity of constant disposal of sewage sludge is avoided.

In addition to the installation of the system in the basement (Fig. 1), existing systems, e.g., septic tanks, can be adapted (Fig. 2). The design makes the system suitable also for larger developments, such as hotels, camping sites or office buildings up to 100 population equivalent.

The **BUSSEMF** Small Size Sewage Treatment System has been used successfully in Germany since 1997 and now also with success for waste water treatment and water recovery in numerous countries throughout Europe and the world.

Illustration 1:
Complete solution for single and share occupancy houses with car a cellar

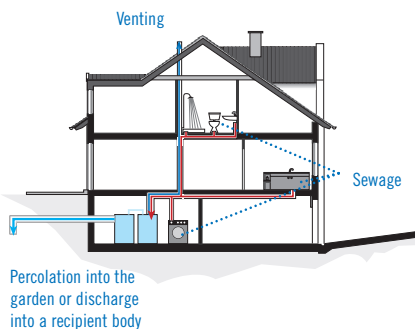
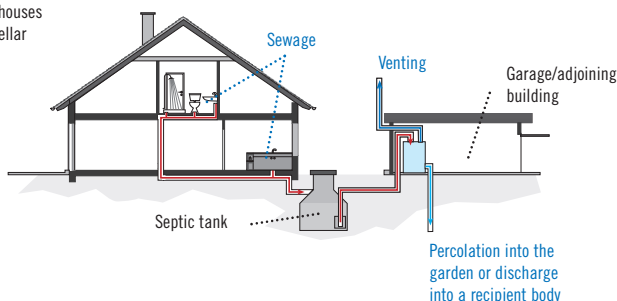


Illustration 2:
Complete solution for single and shared occupancy houses without a cellar



How it works

The **BUSSEMF** Small Size Sewage Treatment System is designed on the basis of DIN 4261 part 2 and comprises two treatment steps, namely pre-treatment ① and aeration ②. At the pretreatment step, which also serves as waste water store, biologically degradable coarse material such as, e.g., faeces, toilet paper, is dissolved and the non-dissolving components separated from the waste water by an aerated sieve ③. A pump ④ pumps the

hygienically harmless water (filtrate) leaves the system.

The **BUSSEMF** system was tested successfully by the University of Hannover and the Technical University in Berlin and the water by the system in practical service is more than significantly better than the limits set by DIBt Berlin* (Z-55.3-60) and the applicable law. Due to the immersed microfiltration membranes, in combination with a technologically required high concentration of

water, from which the coarse material has been separated, to the aeration section. At this step the organic matter in the waste water is degraded biologically by microorganisms and oxygen ⑤. In addition to this, the waste water is treated physically by microfiltration membranes ⑥ (ultrafine filter with 0.4 µm pore size). These membrane filters eliminate suspended material, even bacteria and germs, ensuring that only absolutely clear, odourless,

biomass, the COD level in the discharged water can be reduced to under 30 mg/l* and the BOD₅ value to under 5 mg/l*.

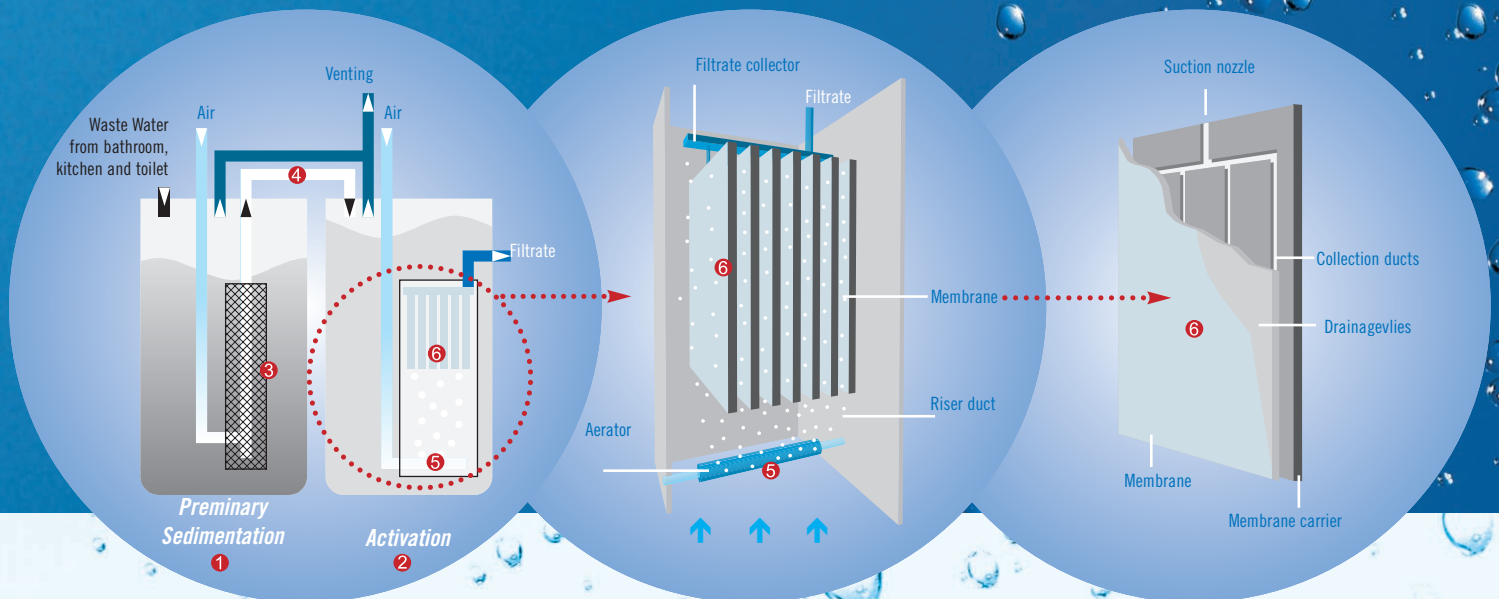
*Design qualification approval of DIBT Z-55.3-60 24-h-trial run

COD	≤ 75 mg/l
BOD ₅	≤ 15 mg/l
NH ₄ -N	≤ 10 mg/l

Illustration 3:
Diagram of the microfiltration technology

Illustration 4:
Functional diagram of the membrane module

Illustration 5:
Sectional view of a membrane



The **BUSSEMF** Busse MF Small Size Sewage Treatment System has been designed for plots exempted from the obligation to connect to the public sewerage system.

Advantages at a glance

- Cleaning of domestic waste water without addition of rain water
- Reduction of the consumption of drinking water in the household by up to one third due to the use of the treated waste water as service water (e. g., for watering the garden or flushing the toilet)
- Low operating cost due to intelligent control



- Reliable function and high sustained cleaning effect ensured by qualified maintenance personnel
- The technological process obviates the need for regular sewage sludge disposal
- System needs only a few hours to be installed and ready for service
- No additional building cost for standard installation
- Small footprint due to the novel technological solution
- High safety due to the use of double-walled safety tanks made of PE plastic with a jacket of galvanized steel plate
- Low noise level due to quiet running compressors
- Modular construction ensures that the system can be expanded from 4 up to 100 population equivalent
- Automatic unattended mode ensures that the biological capacity of the system remains fully functioning for up to 4 weeks of your vacation
- Safe investment because the actual values of the treated water are very much below the limits currently permitted by law

Design Qualifikation approval
of Deutschen Instituts für
Bautechnik DIBT
Z-55.3-60

Recommend by federal
Environmental Authority



Supported by German Ecological Foundation



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